



**Welch 1402 Rotary Vane Vacuum Pump Secondary Kit With Mechanical Seal, 1402S/MS (OEM  
1402K-05) – Parts List**

<b>DESCRIPTION</b>	<b>PART NO.</b>	<b>QTY</b>
Mechanical Shaft Seal Assembly	1401D	1
Intake Cover Gasket	W410234	1
Case Gasket	W410403	1
Thrust Washer	W410508	1
Shaft Seal	W410578	1
Woodruff Key	W410613	2
Woodruff Key	W410624	2
Spring Holder	W410696	3
V-Belt	W410710	1
Pressure Relief Valve	W410992	1
Tension Washer	W411266	2
Rubber Washer	W411267	2
Vane Spring	W411304	6
Spring Holder	W411685	2
O-Ring	W411742	1
Thrust Disk Washer	W411766	3
Upper Exhaust Valve	W412153	1
Lower Exhaust Valve	W412154	1
Valve Spring	W412158	2
Valve Block Spacer	W412159	1
Gasket	W412291	1
Steel Ball	W4401200	1
O-Ring	W612159A	1
O-Ring	W612231	2
O-Ring	W618103	1
Valve	W618314A	2



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Copper Washer	W618456A	6
O-Ring	W619284A	1

**A & J Vacuum Services, Inc.**

790 Bloomfield Ave, Suite B3  
Clifton NJ 07012 USA  
973-249-0854