



Welch 1402N Rotary Vane Vacuum Pump Minor Repair / Rebuild Kit, OEM 1402K-09 – Parts List

DESCRIPTION	PART NO.	QTY
Mechanical Shaft Seal Assembly	1401D	1
Truarc Ring	W4060754	1
Thrust Washer	W410508	1
Woodruff Key	W410613	2
Woodruff Key	W410624	2
Spring Holder	W410696	1
V-Belt	W410710	1
Pressure Relief Valve	W410992	1
Aluminum Washer	W411056	2
Spring Holder	W411685	2
O-Ring	W411742	1
Thrust Disk Washer	W411766	3
Upper Exhaust Valve	W412153	1
Lower Exhaust Valve	W412154	1
Valve Spring	W412158	2
Valve Block Spacer	W412159	1
Steel Ball	W4401200	1
O-Ring	W612159A	1
O-Ring	W618103	1
Intake Cover Gasket	W618278A	1
Oil Case Gasket	W618279B	1
Valve	W618314A	2
Copper Washer	W618456A	6
Vane Spring	W618559A	6
O-Ring	W619284A	2
O-Ring	W620118	2
O-Ring	W660304	2

A & J Vacuum Services, Inc.

790 Bloomfield Ave, Suite B3

Clifton NJ 07012 USA

973-249-0854