



# Maintenance for ISP-50/90/250/500

## Maintenance period and servicing

Years	1	2	3	4	5	6
Hours	8,000	16,000	24,000	32,000	40,000	48,000
Type of maintenance	Minor	Major	Minor	Major	Minor	Replace

*The maintenance interval should be based on either the years or the hours, whichever comes first.*

Minor Maintenance (Every 8,000 hrs)	
Replacement	Seals O-rings Exhaust valve Air flush kit
Other	Cleaning Inspect all parts (Re-greasing)

Major Maintenance (Every 16,000 hrs)	
Replacement	Same as Minor maintenance + Tip seals Bearings Spider
Other	Same as Minor maintenance



# Maintenance for ISP-1000

## Maintenance period and servicing

Years	1	2	3	4	5	6
Hours	8,000	16,000	24,000	32,000	40,000	48,000
Type of maintenance	Minor	Major	Minor	Major	Minor	Replace

*The maintenance interval should be based on either the years or the hours, whichever comes first.*

Minor Maintenance (Every 8,000 hrs)	
Replacement	Seals, Tip seal Stopper set O-rings Exhaust valve Air flush kit
Others	Cleaning Inspect all parts (Re-greasing)

Major Maintenance (Every 16,000 hrs)	
Replacement	Same as Minor maintenance + Bearings Spider
Others	Same as Minor maintenance

# Maintenance for DVSL series

## Maintenance period and servicing

Years	1	2	3	4
Hours	8,000	16,000	24,000	32,000
Type of maintenance	Minor	Major	Minor	Replace or Overhaul

*The maintenance interval should be based on either the years or the hours, whichever comes first.*

Minor Maintenance (8000, 24000 hrs)	
Replacement	Tip seals O-rings Air Flush kit Spider
Others	Cleaning Inspect all parts Re-grease Bearing. (OS, OS Pin-crank)

Major Maintenance (16,000 hrs)	
Replacement	Same as the (8000 hrs)
Others	Same as the (8000 hrs) Re-greasing Bearing (Main, Housing Pin-crank)

Overhaul Maintenance (32,000 hrs)	
Replacement	Same as Minor Maintenance Bearings / Fan
Others	Cleaning Inspect all parts